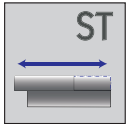
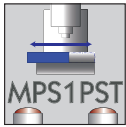
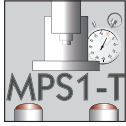


# PNEUMATIC TOGGLE PRESSES

The accessories

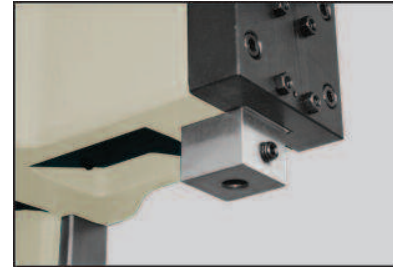
## XL-APK L and XL-VKL series



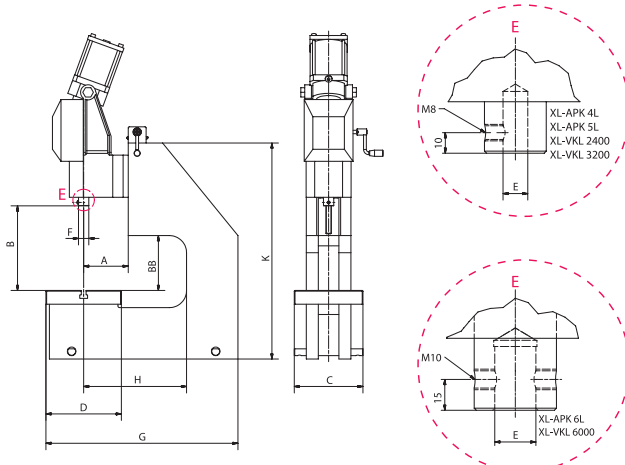
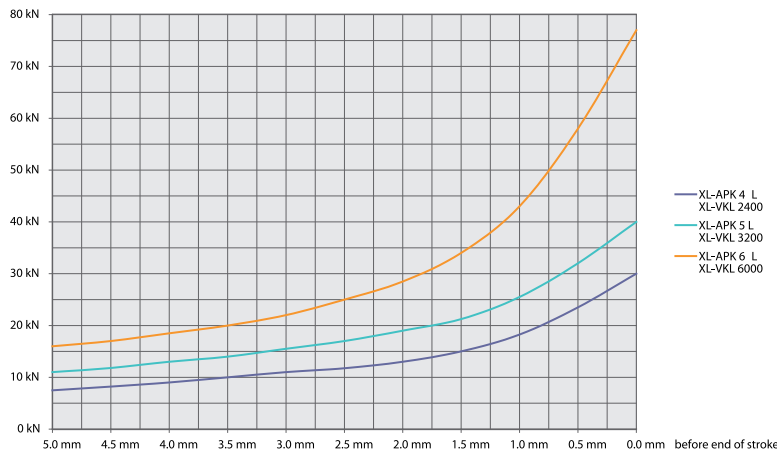
Presses with XL throat are designed for processing large and bulky parts. The press stand consists of a stable welded structure which can be modified to suit customers' requirements. XL pneumatic toggle presses can be provided with the standard Baltec IPC controller or with customer specified controllers.

### Other quality features:

- Factory pre-set pressure point
- Right-angled gearbox for simple height adjustment of the press head
- Side-mounted measuring strip for fast reproduction of settings when changing the tool
- Practically maintenance-free double-acting cylinder
- Low noise: less than 75 dB



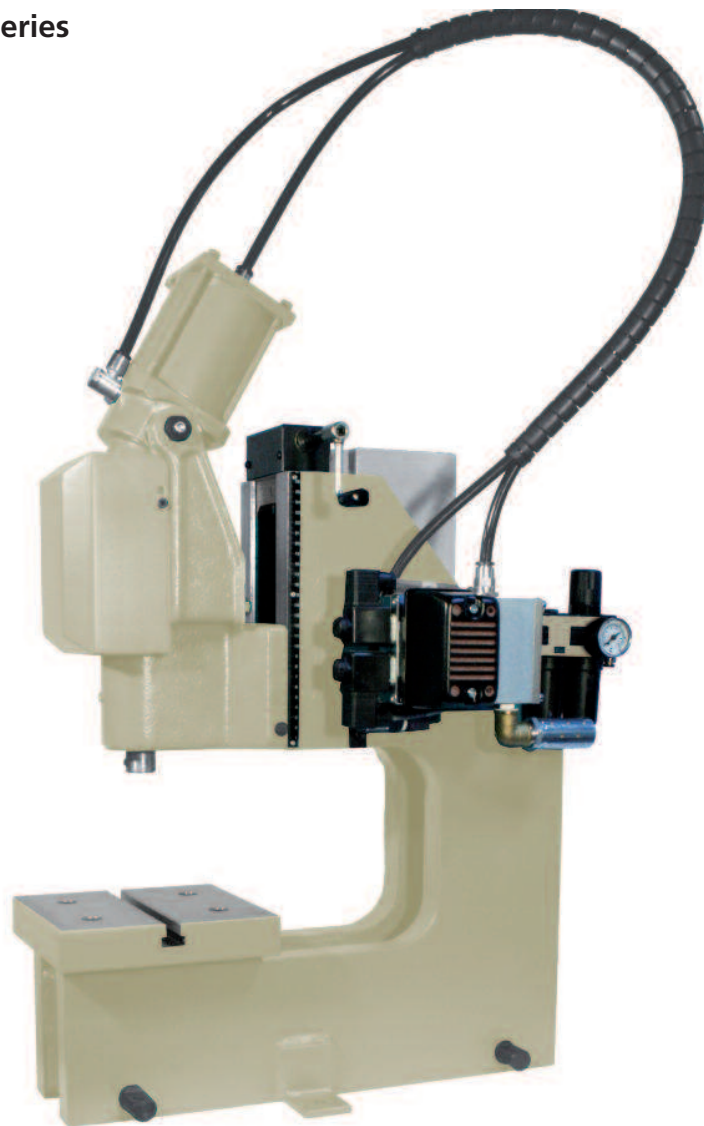
Square ram



# PNEUMATIC TOGGLE PRESSES

**BalTec**

XL-APK L and XL-VKL series



XL-APK 4L

Type			XL-APK 4 L	with round ram XL-APK 5 L	XL-APK 6 L	XL-VKL 2400-40-300	with square ram XL-VKL 3200-40-300	XL-VKL 6000-40-300
Capacity		kN	24	32	60	24	32	60
Working stroke		mm	40	40	40	40	40	40
Throat	A	mm	130	130	150	130	130	150
Throat C-frame	H	mm	300	300	300	300	300	300
Daylight	B	mm	130-280	130-280	130-230	130-280	130-280	130-230
Daylight C-frame	BB	mm	158	158	190	158	158	190
Table size	CxD	mm	200x220	200x220	310x220	200x220	200x220	310x220
T-slot width similar to DIN 650		mm	14	14	16	14	14	16
Ram bore Ø x Depth	E	mm	12 <sup>H7</sup> x30	12 <sup>H7</sup> x30	20 <sup>H7</sup> x34	12 <sup>H7</sup> x30	12 <sup>H7</sup> x30	20 <sup>H7</sup> x34
Ram bore Ø x Ram area	F	mm	30	30	40	30	30	40
Port size			G 3/8"	G 3/8"	G 3/8"	G 3/8"	G 3/8"	G 3/8"
Air consumption/cm cyl. stroke		l	1.05	1.05	1.65	1.05	1.05	1.65
Space requirement	C x G	mm	200x560	200x560	320x610	200x560	200x560	320x610
Stand height	K	mm	630	630	630	630	630	630
Weight		kg	ca.149	ca.150	ca.250	ca.149	ca.150	ca.250